IVANHOE

Metal Reflectors and Fittings
For Multiple MAZDA Lamps



CATALOG No. 303

Copyright, 1916, by General Electric Co.

IVANHOE-REGENT WORKS

of General Electric Co.

CLEVELAND, O.

For all Canadian business refer to Canadian General Electric Co., Limited, Toronto, Ont.

Price Change

Ivanhoe Metal Reflectors

Effective March 1, 1917, the following increases in list prices will become effective on certain reflectors listed in Catalog No. 303:

SCHEDULE C

	Old	New	Charland
Cat. No.	List Price Each	List Price Each	Standard Quantity
0658	\$0.95	\$1.10	12
0659	1.45	1.55	12
0660	1.70	1.80	12
0662	1.45	1.55	12
0663	1.70	1.80	12
A-26	.27	.30	120
A-26 B. B.	.60	.70	120
A-35	.42	.50	60
A-35 B. B.	.75	.90	60
A-55	.44	.55	60
A-55 B. B.	.80	1.00	60
DA-55	. 50	.61	60
A-58	.40	.45	60
	SCHEDUL	E R	
PD-20	.35	.38	40
PD-40			
	.45	.53	20
PD-60	.50	.58	20
BPD-20	.32	.35	80
BPD-40	.42	.50	60
BPD-60	.47	.55	40
BPD-100	.72	.85	20
DPD-100	.75	.94	10

Form No. 232

IVANHOE

Metal Reflectors and Fittings
For Multiple MAZDA Lamps



The prices and data in this Publication are for convenience of customers and every effort is made to avoid error, but this Company does not hold itself responsible for any errors or omissions. Both prices and data are subject to change without notice.

IVANHOE

Metal Reflectors and Fittings FOR MULTIPLE MAZDA LAMPS

		Pages
Section I	Ivanhoe Industrial Line	. 6-20
	A complete line of high grade, scientifically designed reflectors and holders for industrial and outdoor lighting.	
Section II	Ivanhoe Counter Line	. 21–22
	Small, low-priced reflectors for portables, local lighting, etc. Green and brush brass exterior finish.	
Section III	Ivanhoe Special Service Reflectors	. 23–24
	Metal reflectors especially designed for railway, postal rack, tennis court, desk, showcase and sewing machine lighting.	
Section IV	Ivanhoe Mazda C Units	. 25-27
	Indoor and outdoor units with opal globes and refractors for Mazda C lamps.	
Section V	Engineering Section	28-33
	Recommendations for the use of Ivanhoe Industrial Line Reflectors (Section I).	
INDEX		34-35

IVANHOE METAL REFLECTORS AND FITTINGS

THE various products shown in this catalog have been grouped, for convenience in reference, into sections as shown on the opposite page. Three schedules of discounts apply: Schedule R, which covers Ivanhoe Metal Reflectors for Industrial Lighting, and certain high grade fittings for MAZDA C Lamps; Schedule C, which includes the Ivanhoe Counterline of low-priced metal reflectors and the Ivanhoe C Line of low-priced fittings for MAZDA C lamps, and Schedule P, covering Promotion Fixtures.

Mazda Lamps

Reflectors recommended for 100-watt lamps are designed for use with either MAZDA B or MAZDA C lamps.

Reflectors recommended for 100, 300, 400 and 500-watt lamps are designed for use with the MAZDA C lamp. If reflectors are required for MAZDA B lamps, in sizes larger than the 100-watt, write for recommendations.

Packing

Standard quantities are packed without charge. Packing on broken quantities, whether the total order exceeds the number of pieces in a standard quantity

or not, will be charged at cost.

So far as possible, all shipments will be made in cardboard cartons, because of their convenience, safety and light weight. The minimum shipping weight of standard packages will be 30 pounds. The maximum, 60 pounds.

Discounts

Material listed in this catalog is subject to Schedule "R," Schedule "C" and Schedule "P" discounts as noted on each catalog page.

Shipments

Reflectors and fittings listed in this catalog are shipped from Sebring, Ohio.

Engineering Service

Detailed recommendations for the use of Ivanhoe reflectors are given in the Engineering Section V, at the back of this book. For special problems, the services of our Commercial Engineering Department are at the command of buyers.

Ivanhoe Industrial Line

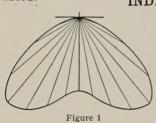
Schedule R

THE reflectors listed in the following pages are designed to give those definite distributions of light which have been determined by previous experiment to be most satisfactory for the varied requirements of industrial plant, store front, bill-board, and similar lighting installations to which metal reflectors are best adapted.

Light distribution may seem at first to be a highly technical subject, but it is very easily understood when the action of the reflector on light is thought of as a similar process to the action of a hose nozzle on the water that passes through it. Just as the nozzle is adjusted to throw the water in a fine spray over a broad area with a small quantity per square foot, or to concentrate the water into a powerful stream, so is the Reflector by proper design made to distribute the light broadly over an extended area, to concentrate it into a brilliant beam, or to give whatever intermediate distributions are desirable.

Following is an index showing the types of light distribution for which IVANHOE Reflectors are designed and the pages on which the Reflectors are listed.

INDEX



Extensive Distribution "Cleanezy" Aluminum Reflectors.

"Cleanezy" Aluminum Reflectors, page 12. Porcelain Enameled Reflectors,

page 11.

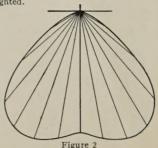
In the Extensive Distribution the light rays are brought to a maximum at approximately 45°. For uniform illumination space these reflectors at a distance apart equal to two times the mounting height above the plane to be lighted.

Intensive Distribution

"Cleanezy" Aluminum Reflectors, page 13.

Intensive Reflectors are especially designed for lighting large factory areas.

For uniform illumination, they should be spaced at a distance apart equal to 1½ times the mounting height above the plane to be lighted. They are also used for lighting groups of machines such as looms, warpers, lathes, shapers and knitting machines.



Focusing Distribution

"Cleanezy" Aluminum Reflectors, page 13.

Focusing type reflectors are used for lighting work which requires local illumination of high intensity over a small area. The smaller units may be used over vises, watchmakers' benches and similar locations. The larger units, mounted pendant on the ceiling, furnish an excellent unit for the lighting of inspection tables and of high and narrow show windows. The large units also may be used to provide uniform general illumination when they should be spaced ¾ as far apart as the height above the plane to be lighted.

Distributing Distribution

Porcelain Enameled Reflectors, page 14.

White Paint Enameled Reflectors, page 15.

The Distributing Distribution corresponds to the fine spray from an adjustable nozzle. The light covers a broad area with a low intensity. Distributing Reflectors are usually used in warehouses and similar spaces where they are spaced at from two to three times the mounting height.



Figure 3

Angle Distribution

"Cleanezy" Aluminum Reflectors, page 17. Porcelain Enameled Reflectors, page 18.

Angle type reflectors are used in small single units for the lighting of such machine tools as speed drills, milling machines, shapers and other machines requiring a bright illumination over a small area from a light unit which cannot be placed directly above the work. The larger units may be used for the general illumination of large bays in steel mill buildings

used for the general illumination of large bays in steel mill buildings where the illumination is provided from large lamps hung from the side columns and for bill-board lighting. Cleanezy Aluminum

Reflectors give the distribution of light shown in Figure 5. Porcelain Enameled Reflectors give the distribution shown in Figure 6.

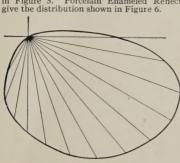


Figure 6



Figure 5

Sec. I. IVANHOE INDUSTRIAL LINE

Catalog Numbering System

The LETTERS and NUMBERS of catalog numbers have the following meaning:

The letters designate in order:

1. Type of holder (B or D).

Note—Reflectors furnished with the Clip Spring Holder have only two letters in their stock numbers. The first letter gives the finish of the reflector and the second gives the light distribution obtained.

- 2. Kind of finish (A, for Cleanezy aluminum; E, for porcelain enamel; P, for paint enamel).
- 3. Distribution of Light (E, extensive; I, intensive; F, focusing; D, distributing; L, angle and MM, Mazda Mill distribution).

The number gives the size of the MAZDA lamp with which the reflector should be used to obtain the best results.

EXAMPLE-No. BED 60

(See page 14)

 $B = 2\frac{\pi}{4}$ inch heel.

E = Porcelain enamel finish.

D = Distributing light distribution.

60 =Size of MAZDA lamp to be used.

EXAMPLE—No. AE-60

(See page 12)

Clip Spring Holder.

A = "Cleanezy" aluminum finish.

E = Extensive light distribution.

60 = Size of MAZDA lamp to be used.

Sec. I. IVANHOE INDUSTRIAL LINE

Holders For Reflectors

B, D, and clip spring holders are furnished as a part of the reflector. They not to be ordered separately. While nearly every holder can be fitted to any reflector, orders should be confined as far as possible to the standard combinations shown in **bold faced type**, and must be limited to the combinations listed in this book. The only holder supplied on the 400, 500 and 1000 watt sizes is the B Type, $3\frac{1}{2}$ inch heel.



B denotes 2¼ inch and 3¼ inch heel. The 2¼ inch heel is supplied on all reflectors below the 300 watt size. The 3½ inch heel is supplied on reflectors for 300 watt lamps and larger. With the 2¼ inch heel use the Form O holder, never Form H or holders Nos. 822, 823, 824, 826. With the 3¼ inch heel use holders Nos. 622, 635 or 672.

2¼ in. and 3¼ in. Heel (B Type)

The Clip Spring Holder has no quick and dependable method of attaching a metal reflector to a socket. When attaching the clip spring holder to the socket, place the socket shell over the reflector at a small angle. A slight pressure is sufficient to expand the Clip Spring to let the bead of the socket shell slip into the beaded ring of the holder. The tension of the Clip Spring holds the reflector firmly in place. This holder is the product of an automatic machine operation, and it is always uniform in size and tension. It is easy to use, substantial in construction, and positive in operation.



Clip Spring Holder (Standard)

D denotes clamp strap added to clip spring. Used on heavy reflectors and reflectors subjected to strong vibration.

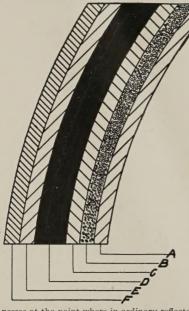


Clamp Strap (D Type)

Sec. I. IVANHOE INDUSTRIAL LINE Schedule R

Finishes on Reflectors

The Reflectors listed under Schedule R are supplied in three standard finishes. The finish designated by the letter "A" (see catalog numbering system, page 6) is the "Cleanezy" Aluminum finish. The finish designated by the letter "E" is porcelain enamel. The finish designated by the letter "P" is paint enamel. The standard color of the outside finish of all Reflectors is green.



"Cleanezy" Aluminum Finish

- A—Transparent, washable, protective coating.
- B-High efficiency reflecting coat of matte aluminum.
- C—High temperature, white reflecting base.
- D—Special open-hearth deep drawing steel.E—High temperature, non-ab-
- sorbent coating.
- F-Smooth green exterior finish coat.

The "Cleanezy" Aluminum finish is applied in five coats as shown in the illustration. The metal shell is first treated in acid and scrubbed in hot water until it is perfectly clean. It is then quickly dried to prevent any rust formation. The dry steel is cleaned to remove all dust particles. Coat "E" is first applied and baked in indirect heating ovens. Coat "C" is next applied and baked. Then in order, Coat F, Coat B and Coat A are applied, each coating being baked separately. At the lower edge of the reflector the coatings are lapped over. This gives five protective thick-

nesses at the point where in ordinary reflectors rust formation begins.

Reflectors with the ordinary aluminum finish show a marked depreciation in efficiency after a short service. This is caused by dirt particles, which it is almost impossible to remove, lodging in the pores of the aluminum coating.

In the "Cleanezy" finish the transparent coating "A" forms a smooth protective surface over the aluminum. This surface does not collect dirt readily. And it can be cleaned easily by washing with a pure soap lather, or with solution of four parts warm water and one part ammonia. Never use scouring materials, lye, or soaps and cleaners having a gritty substance.

Porcelain Enamel Finish

Our porcelain enamel finish is applied in three coats. The first is a binding coat. The next two are of the best quality of pure white porcelain for the interior, and of a dark green porcelain for the exterior. Porcelain surfaces will not deteriorate under ordinary service. They are easily cleaned, but porcelain is a form of glass and is therefore liable to chipping if subjected to sharp blows.

Paint Enamel Finish

The painted finish is applied smoothly to the steel surface and is baked on at a high temperature. The finish is tough, durable, and permanent in color.

Sec. I. IVANHOE INDUSTRIAL LINE





No. 822

No. 622



This illustration shows how the holders with canopies are taken apart for wiring and how they are mounted on a pipe suspension.



Nos. 823, 824, 826



Nos. 635 and 672

Holders Nos. 622, 635 and 672 are used with those reflectors for multiple lamps of 300 watts and larger which have $3\,\%$ inch B Type Heels. No. 635 is No. 622, the top casting machined down, threaded and with a japanned iron canopy set over it, held in place by a lock nut. No. 672 is No. 622 with a green porcelain enameled canopy. No. 822 is a 2½ inch holder similar to No. 622. No. 823 is No. 822 with top casting fitted with a weatherproof porcelain

canopy of a length sufficient to cover the holder and the ventilating holes in all 100 and 200 watt MAZDA C reflectors.

No. 824 is like No. 823, except that the canopy is shorter to fit the short heel reflectors BEE-40, BEE-60, etc. It is to be used with all B heel reflectors below the 100 watt size.

No. 826 is the same as No. 824, except that the canopy is dark japan instead of porcelain enamel.

The metal parts of these holders are made of sherardized iron. All of the holders are tapped at the top for 1/2-inch pipe. The holders are built for heavy duty service.

Catalog	alog List Price Each	Standard	Dimensions in Inches		
No.		Quantity	Length	Diameter	
622 635 672 822 823 824 826	\$1.75 2.60 2.95 .80 1.30 1.25 1.05	24 24 24 48 48 48	55/8 61/8 62/8 22/8 35/8 31/8 33/8	4 5 ¼ 5 ¼ 2 ¼ 2 ¾ 2 ¾ 2 ¾ 2 ¾	

Sec. I. IVANHOE INDUSTRIAL LINE Schedule C Suspensions and Brackets



The pipe suspensions and brackets except No. 0612 are made of $\frac{1}{2}$ -inch pipe, finished in black japan, and threaded with a $\frac{1}{2}$ -inch male thread. No. 0612 is made of $\frac{3}{8}$ -inch pipe, galvanized and with a crow foot at the top.

No. 0658 is an eye suspension with porcelain bushings, and a $\frac{1}{2}$ -inch male thread for outdoor use.

No. 0221 is a chain and canopy for hanging any unit tapped for 12-inch pipe.

			Dim	ensions in I	nches
No.	List Price Each	Standard Quantity	Length	Dian	neter of
		gaante, Bengen		Pipe	Canopy
0221 0612 0658 0659 0660 0662 0663 0672 0673	\$2.10 .75 .95 1.45 1.70 1.45 1.70 .75	12	22 12 33% 24 36 24 36 12 24	3/8 1/2	6

Nos. 0658 to 0673, inclusive, may be used for suspending Nos. 727, 728, 750, 754, 756, 782, 786, 790, 802, 804, 806, 808, shown in this catalog.

Sec. I. IVANHOE INDUSTRIAL LINE Schedule R

Extensive Type, Porcelain Enamel Finish





Nos. EE-60, EE-75 EE-100, EE-200

No. BEE-1000
With Holder No. 672 showing how canopy is raised on the pipe when wiring the holder and attaching the reflector.

No. BEE-500

Catalog No.	List Price Each	Standard Quantity	Dimensions in Inches Diam. Depth		Recom- mended MAZDA Lamp Watts
EE-60 EE-75 EE-100 EE-200	\$0.85 1.03 1.05 1.45	50 20 20 20 20	7 1/4 8 1/4 8 1/4 8 1/4	47/8 6 61/2 71/2	25, 40, 60 75 100 200
BEE-60 BEE-75 BEE-100 BEE-200 BEE-500 BEE-1000	.83 1.00 1.02 1.42 2.40 3.20	50 20 20 20 20 10 5	7 1/4 8 1/4 8 1/4 8 1/4 12 1/4 15	4 ½ 5 3 ¼ 6 ¼ 7 ½ 7 ½ 10 3 ¼	25, 40, 60 75 100 200 300, 400, 500 750, 1000

Use Holder and medium screw base socket Nos. 822, 824 or 826 for No. BEE-60. Use Nos. 822 and 823 for Nos. BEE-75, BEE-100 and BEE-200.

Use Holder and Mogul socket Nos. 622, 635 or 672 with Nos. BEE-500 and BEE-1000.

The D strap can be added to any "EE" reflector at a price of 6 cents each list additional. When ordering, specify, DEE-60, DEE-75, etc.

Sec. I. IVANHOE INDUSTRIAL LINE Schedule R

Extensive Type "Cleanezy" Aluminum Finish



Nos. AE-60, AE-75, AE-100, AE-200



BAE-60, BAE-75, BAE-100 BAE-200

		4			
Catalog No.		Standard	Dimer in In		Recom- mended MAZDA
		Quantity	Diam.	Depth	Lamp Watts
AE-60 AE-75 AE-100 AE-200 BAE-60 BAE-75	\$0.65 .78 .80 1.00	50 20 20 20 20	7¼ 8¼ 8¼ 8¼ 7¼ 8¼	53/8 63/8 73/8 81/4	25, 40,60 75 100 200 25, 40,60 75
BAE-100 BAE-200	.77 .97	20 20	8 ¹ / ₄ 8 ¹ / ₄	7½ 8	100 200

Use Holder and Medium Screw base socket Nos. 822 or 826 for Nos. BAE-60, BAE-75, BAE-100, BAE-200.

The D strap can be added to any "AE" reflector at a price of 6 cents each list additional. When ordering, specify, DAE-60, DAE-100, etc.

Intensive Type, Porcelain Enamel Finish

Numbers BEI-60, BEI-75, BEI-100, BEI-200, BEI-500 and BEI-1000, will be furnished as specials. Prices on request.

Sec. I. IVANHOE INDUSTRIAL LINE Schedule R

Intensive Type, "Cleanezy" Aluminum Finish





Nos. AI-60, AI-75, AI-100, AI-200 Nos. BAI-60, BAI-75, BAI-100, BAI-200

Catalog List Price No. Each		Price Standard	Dimer in In		Recom- mended MAZDA
	Quantity	Diam.	Depth	Lamp Watts	
AI-60 AI-75 AI-100 AI-200	\$0.65 .78 .80 1.00	50 20 20 20	7½ 8 8¼ 8¼	5 ³ / ₈ 6 ¹ / ₂ 7 ¹ / ₈ 8	25, 40, 60 75 100 200
BAI-60 BAI-75 BAI-100 BAI-200	.62 .75 .77 .97	50 20 20 20 20	7½ 8 8½ 8¼ 8¼	5½ 55/8 67/8 73/4	25, 40, 60 75 100 200

Use Holder and medium screw base socket Nos. 822 or 826 for Nos. BAI-60, BAI-75, BAI-100, BAI-200.

The D Strap can be added to any "AI" reflector at a price of 6 cents each list additional. When ordering, specify, DAI-60, DAI-75, etc.



Focusing Type, "Cleanezy" Aluminum Finish

AF Type

Tri. Tal	, ,				
Catalog No.	List Price	Standard	Dime in I	Recom- mended Mazda Lamp Watts	
	Each Quantity		Diam.		Depth
AF-40 AF-60 AF-75 AF-100	\$0.45 .65 .78 1.00	50 50 20 20	65/8 8 81/4 10	4½ 5½ 6 7¾	25, 40 60 75 100
BAF-40 BAF-60 BAF-75 BAF-100	.42 .62 .75 .97	50 50 20 20	65/8 8 8 10	4½ 4½ 5¾ 7½	25, 40 60 75 100

Use Holder and medium screw base socket Nos. 822 or 826 for Nos. BAF-40. BAF-60, BAF-75, BAF-100.

The D Strap can be added to any "AF" reflector at a price of 6 cents each list additional. When ordering, specify, DAF-40, DAF-60, etc.

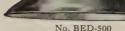
Sec. I. IVANHOE INDUSTRIAL LINE Schedule R

Distributing Type, Porcelain Enamel Finish



Nos. ED-40, ED-60, ED-75







No. BED-1000

_					
Catalog List No. Price Each		Standard		nsions aches	Recom- mended Mazna
	Quantity	Diam.	Depth	Lamp Watts	
ED-40 ED-60 ED-75	.90 1.05 1.28	20 10 20	10 12 12	3 ³ / ₄ 4 ¹ / ₄ 5 ¹ / ₈	25, 40 40, 60 75
BED-40 BED-60 BED-75 BED-100 BED-500 BED-1000	.87 1.02 1.25 1.72 2.65 4.05	20 10 20 10 5 3	10 12 12 15 18 20	3½ 4 5 6½ 6½ 9½	25, 40 40, 60 75 100, 200 300, 400, 500 750, 1000
DED-100	1.75	10	15	65/8	100, 200

Use Holder and medium screw base socket Nos. 822, 824 or 826 for Nos. BED-40 and BED-60. Use Nos. 822 or 823 for Nos. BED-75 and BED-100.

Use Holder Nos. 622, 635 and 672 with Nos. BED-500 and BED-1000.

The D Strap can be added to Nos. ED-40, ED-60 and ED-75, at a price of 6 cents each list additional. When ordering, specify, DED-40, DED-60, etc.

Sec. I. IVANHOE INDUSTRIAL LINE Schedule R

Distributing Type, White Paint Enamel



Nos. PD-20, PD-40, PD-60, PD-75



DPD-100

These steel reflectors are finished with white paint enamel inside and green paint enamel outside. They are a highly efficient and durable but inexpensive unit for general illumination in industrial plants, warehouses, store rooms and similar locations. The paint enamel surfaces are baked on at a temperature far above that to which they will be subjected in use. These surfaces will not turn yellow from the heat of the lamp.

SHALLOW DOME TYPE

List		Standard	Number	Dime in I	Recom- mended	
Catalog Price Each	Quantity	in Carton	Diam.	Depth	Mazda Lamp Watts	
PD-20 PD-40 PD-60 PD-75 DPD-100 BPD-20 BPD-40 BPD-60 BPD-75	\$0.35 .45 .50 .68 .# 94 .32 .42 .47	40 20 20 20 20 10 80 60 40 20	10 5 5 5	8 10 12 12 15 8 10 12	3½ 3¾ 4¼ 5½ 65% 2½ 3¼ 4	20 25, 40 40, 60 75 100 20 25, 40 40, 60 75
BPD-75 BPD-100	.72	20		15	61/4	100

Use Holder and medium screw base socket Nos. 822, 824, 826 for Nos. BPD-20, BPD-40, BPD-60. Use Nos. 822 or 823 for Nos. BPD-75 and BPD-100.

The D Strap can be added to any "PD" reflector at a price of 6 cents each list additional. When ordering, specify, DPD-60, DPD-75, etc.

Sec. I. IVANHOE INDUSTRIAL LINE Schedule R

M-M Diffusers, Porcelain Enamel, for Outdoor Service



No. REMM-60



No. BEMM-60

M-M Diffusers are especially designed for outdoor service. They are made of heavy metal and the contour is so designed as to give the maximum rigidity. M-M Diffusers with the R holder are tapped at the top for suspension from ½-inch pipe. This holder is made for special service. The extensions for both R and B Holders are of extra heavy construction, so as to withstand the severest outdoor service.

Catalog List Price		Standard		ensions nches	Recom- mended MAZDA	
No. Each	Each	Quantity	Diam.	Depth	Lamp Watts	
BEMM-60	\$1.25	10	12	3½	25, 40, 60, 75	
BEMM-100	1.75	10	15	5	100, 200	
BEMM-500	3.55	5	20	6¼	300, 400, 500	
REMM-60	2.30	5 5	12	53/8	25, 40, 60, 75	
REMM-100	2.75		15	71/8	100, 200	

Use Holder and medium screw base socket Nos. 822, 824 or 826 for No. BEMM-60. Use Nos. 822 or 823 for No. BEMM-100. Use Holders and Mogul sockets Nos. 622, 635 or 672 for No. BEMM-500.

Sec. I. IVANHOE INDUSTRIAL LINE

Schedule R

Angle Type, "Cleanezy" Aluminum Finish







Nos. AL-40, AL-60, AL-75

No. DAL-100

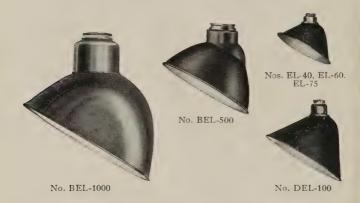
Nos. BAL-40, BAL-60, BAL-75, BAL-100

Catalog List Price Price Each		Standard	Dime in In	Recom- mended Mazda	
	Quantity	Diam.	Depth	Lamp Watts	
AL-40 AL-60 AL-75	\$0.45 .65 .78	50 40 20	65/8 8 8	55/8 67/8 73/4	25, 40 60 75
BAL-40 BAL-60 BAL-75 BAL-100	.42 .62 .75 1.07	50 40 20 20 20	65/8 8 8 10	53/8 65/8 71/2 91/8	25, 40 60 75 100, 200

Use Holder and medium screw base socket Nos. 822 or 826 for Nos. BAL-40 and BAL-60. Use No. 822 for BAL-75 and BAL-100.

The D Strap can be added to Nos. AL-40, AL-60 at a price of 6 cents each list additional. When ordering, specify, DAL-40, DAL-60.

Sec. I. IVANHOE INDUSTRIAL LINE Schedule R Angle Type, Porcelain Enamel Finish



For special angle reflectors designed for outdoor service, see page 19.

Catalog No.	List Price Each	Standard Quantity		ensions nches Depth	Recom- mended Mazda Lamp Watts
EL-40 EL-60 EL-75 BEL-40 BEL-75 BEL-100 BEL-500 BEL-1000 DEL-100	\$1.05 1.20 1.33 1.02 1.17 1.30 1.72 3.15 4.65	50 30 20 50 30 20 20 5 3	65/8 8 8 65/8 8 10 121/4 15	55/8 67/8 73/4 53/8 65/8 71/2 83/4 115/8 153/4	25, 40 60 75 25, 40 60 75 100, 200 500, 400, 300 750, 1000

Use Holder and medium screw base socket Nos. 822, 824 or 826 for Nos. BEL-40 and BEL-60. Use Nos. 822 or 823 for Nos. BEL-75 and BEL-100.

Use Holders Nos. 622, 635 and 672 with Nos. BEL-500 and BEL-1000.

The D Strap can be added to Nos. EL-40, EL-60, and EL-75 at a price of 6 cents each list additional. When ordering, specify, Nos. DEL-40, DEL-60, and DEL-75.

Sec. I. IVANHOE INDUSTRIAL LINE Schedule R For Heavy Duty Outdoor or Indoor Service







Nos. 18471, 18473



Nos. 18481, 18483

These Reflectors are especially designed for heavy duty service indoors and outdoors. With the exception of the copper extension at the top, all surfaces are heavily porcelain enameled, green outside, white inside. The cap is tapped for $\frac{1}{2}$ inch pipe suspension. It is fastened to the copper extension by machine screws. It will hold secure under all conditions and will not injure the porcelain. The bead of the reflectors at the lower edge is so rolled that it will shed water readily. For railway platform lighting, store front, and billboard lighting.

Catalog	List Price	Standard	Dimensions in Inches		Recom- mended Mazda	
No.	Each	Quantity	Diam.	Depth	Lamp Watts	
18471	\$2.00	20	7 ½	63/ ₄	25, 40, 60	
18473	2.25	10	8 ½	83/ ₄	75, 100, 200	
18481	2.30	5 5	12	6	25, 40, 60, 75	
18483	3.00		15	8¼	100, 200	
18491	2.25	20	8½	83/8	25, 40, 60, 75	
18493	3.00	10	10	11½	100, 200	

Sec. I. IVANHOE INDUSTRIAL LINE Schedule R

Reflectors for Crouse-Hinds Vapor Proof Condulets



Nos. 627 and 629

These reflectors are designed for use with Types "V" and "VH" Crouse-Hinds Vapor Proof Condulets and will fit the holding ring supplied by the Crouse-Hinds Co. The complete unit is vapor proof and is recommended for use in places where the lamp base and socket must be protected from acid fumes or moisture.

Catalog	List Price	Standard	Dimensions in Inches		Recom- mended MAZDA	
No. Each	Quantity	Diam.	Depth	Lamp Watts		
*627 †629	2.80 3.65	10 10	15 18	47/8 61/2	25, 40, 60 100	

Finish: White porcelain enamel inside, green porcelain enamel outside.

^{*}For Type V Condulets. †For Type VH Condulets.

Sec. II. IVANHOE COUNTERLINE Schedule C Horizontal and Pendant Types







A-35 A-55

A-155

These reflectors are used on portables and adjustable arms of many kinds for work table and reading table lighting.

Nos. A-58 and A-78 are hung pendant over machine tools and work benches where the strong downward light which they give is very useful.

PENDANT TYPE

Catalog	List Price	Standard	Number in	Dime in In	nsions iches	Recom- mended MAZDA	
No.	Each Quant	Quantity	Carton	Diam.	Depth	Lamp Watts	
A-58 A-78	.40 .55	60 40	10 10	65/8	33/8 43/8	20, 25, 40 25, 40, 60	

HORIZONTAL TYPE—WITH EXTENSION

A-35 A-35 B.B.*	\$0.42 .75	} 60	10	6	21/2	20, 25, 40
A-55 A-55 B.B.* DA-55	.44 .80 .50	60	10	65/8	3	25, 40, 60

HORIZONTAL TYPE—WITHOUT EXTENSION

A 455	40	60	10	621	2	25 40 60
A-155	.40	60	10	65/8	. 3	25, 40, 60

^{*}Steel reflector brush brass finish.

Sec. II. IVANHOE COUNTERLINE Schedule C Pear-Shaped Half Shades



A-25 A-26

The pear-shaped reflectors are used on portables, brackets or adjustable arms for lighting machine tools, and they are used in wall cases or other places where the light is to be shaded from the eyes in one direction and concentrated strongly on a small area.

PEAR-SHAPED TYPE-HALF SHADES

Catalog Lis	Standard	Number	Dimensions in Inches		Recom- mended MAZDA Lamp Watts	
No. Eac	Each Quantity Carto		Diam.	Depth		
A-25 A-25 B.B.* \$0.4 DA-25	0 90	15	57/8	2½	20, 25, 40	
A-26 B.B.* .6	7 1 120	20	55/8	15/8	{ 20, 25 40, 60	

^{*}A-25 B. B. is a brass reflector, brushed brass finish. No. A-26 B. B. is a steel reflector, brushed brass finish.

Sec. III. IVANHOE SPECIAL SERVICE REFLECTORS Schedule R



No. 633 Post Office Reflector



No. 460 Desk Lighting Reflector



No. 621 Show Case Reflector



No. 634 Sewing Machine Reflector

No. 460 is especially designed for lighting desks from drop cords. The clip spring and extension are reversed so as to put the lamp into proper position for a broad distribution of light without glare. Finish, Cleanezy aluminum. No. 621 is installed in show cases, over cashiers' windows, on desk tops,

and other locations where light is required from an extended light source.

No. 633 has been standardized by the U. S. Post Office Department for
Mail Case Lighting. Outside finish, green porcelain; inside, white porcelain.

Fits lock sockets.

No. 634 is used on bracket arms for sewing machine lighting. Finish, Cleanezy aluminum.

No. 751 is a porcelain enamel reflector similar to BEL-1000, used for tennis court lighting and motion picture studio lighting.

No. 795 is a cylindrical skirt finished in black japan, used on reflector BEE-1000, or BEI-1000, for overhead tennis court lighting.

Catalog				nsions nches	Recom- mended MAZDA
No.	No. Each	Quantity	Diam.	Depth	Lamp Watts
460 621* 633 634 751	\$.95 3.70 .90 .35	40 20 40 50	8 1/4 † 8 3 3/4	53/8 † 61/8 31/4	25, 40 ‡25, 40 15, 20, 25 10, 15, 20
751 795	3.00 1.70	4	141/8	51/4	300,400,500 750,1000

*Brass reflector, brushed brass finish.

†Length, 14 inches; width at mouth, 21/2 inches.

Tubular T-8 MAZDA Lamp.

Sec. III. IVANHOE SPECIAL SERVICE REFLECTORS

Schedule R

For Railway Car Lighting



Nos. 18461 and 18441 For Baggage Car Lighting



Nos. 18440 and 18460 For Body of Postal Cars



No. 18470 For Letter Racks of Postal Cars

	List			nsions iches	Recom- mended MAZDA	Lamp
No.	Price Each	Quantity	Diam.	Depth	Train Lighting Lamp Watts	Position
18440 18441 18460 18461 18470	\$0.55 .85 .75 1.05	60 30 30 30 40	6¾ 6¾ 7¾ 7¾ 8	434 434 534 534 458	25 25 50 50 50 4 25 50	* Even * Even *136 in. *136 in. † ½ in *136 in.

^{*}Distance of End Contact of base of lamp above top of reflector.

Finish of Reflectors; Nos. 18440, 18460, 18470, aluminum "Cleanezy." Nos. 18441 and 18461, porcelain enamel, white inside and outside.

[†]Distance of End Contact of base of lamp below top of reflector.

Sec. IV. IVANHOE MAZDA C UNITS Schedule R



No. 808—Fixture and Glass No. 809—Fixture Only No. 774—Glass Only



No. 806—Fixture and Glass No. 807—Fixture Only No. 775—Glass Only



No. 804—Fixture and Glass No. 805—Fixture Only No. 775—Glass Only

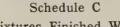


No. 802—Fixture and Glass No. 803—Fixture Only No. 780—Glass Only

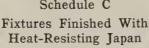
These units are built especially for outdoor service. They are porcelain enameled green outside with the reflector porcelain enameled white inside. The glass is Sudan; a high grade opal.

Catalog No.	List Price	Standard Quantity Dimensions			Recom- mended MAZDA
140.	Each	Quantity	Diam.	Depth	Lamp Watts
802 803 780 804 805 775 806 807 775 808 809 774	\$3.40 2.50 .90 3.85 2.65 1.20 4.80 3.60 1.20 6.65 4.10 2.55	24 12 24 12 12 12 12 12 12 12 12 12	12 12 6 12 12 8 15 15 15 15	12 678 6 1134 578 8 1334 974 8 1578 878	200 300, 400, 500 750, 1000

Sec. IV. IVANHOE MAZDA C UNITS









No. 790-Fixture and Glass No. 791—Fixture Only No. 780—Glass Only

No. 727-Fixture and Glass No. 741—Fixture Only No. 775—Glass Only



No. 728—Fixture and Glass No. 729—Fixture Only No. 775—Glass Only



No. 782—Fixture and Glass No. 753—Fixture Only No. 774—Glass Only

These fixtures are made of steel finished with a special japan. They will give satisfactory service out of doors and are the most desirable indoor unit for lighting spaces where low cost is a deciding factor.

*Catalog	*Catalog List Standard			Dimension in Inches		Recom- mended
No.	Price Each	Quantity	Length Over All	Max. Diam.	Size of Holder	Mazda Lamp Watts
790 791 780 727 741 775 728 729 775 782 753 774	\$3.00 1.75 1.25 3.45 2.10 1.35 3.80 2.45 1.35 5.60 2.55 3.05	24 24 24 12 12 12 12 12 12 12 12 12	934 458 6 121/2 41/2 8 141/2 61/2 8 19 7	6 41/2 6 8 6 8 8 6 8 8 12 8	4 4 4 6 6 6 6 6 6 8 8 8	100 100 200 200 200 300, 400, 500 300, 400, 500 750, 1000 750, 1000 750, 1000

^{*}Fixtures include sockets, but are not wired. Finish: Dark heat-resisting japan only. Suspension: See page 10.

SEC. IV. PROMOTION FIXTURES Schedule P



No. 750—Fixture and Glass No. 749—Fixture Only No. 780—Glass Only



No. 754—Fixture and Glass No. 755—Fixture Only No. 775—Glass Only



No. 756—Fixture and Glass No. 757—Fixture Only No. 775—Glass Only



No. 786—Fixture and Glass No. 759—Fixture Only No. 774—Glass Only

PROMOTION FIXTURES

These four units are made in two styles, green porcelain enamel and white porcelain enamel, with diffusing globes of opal glass. All fixtures are weatherproof. The usual Promotion line discounts apply—in accordance with Schedule P of our steel discount sheet.

Catalog	List	0, 1, 1	Dime	Recom- mended		
No.	Price Each	Standard Quantity	Length Over All	Max. Diam.	Diam. of Holder	Mazda Lamp Watts
750 749	\$2.20 1.40	24	10 45 8	6 41/2	4 4	75, 100
780 754 755 775	.80 2.60 1.65	12 12 12 12	$\begin{array}{c c} 6 & \\ 12\frac{1}{2} & \\ 4\frac{1}{2} & \\ 8 & \\ \end{array}$	4½ 6 8 6	6 6	200
756 757 775	3.15 2.20 .95	12 12 12	14½ 6¼ 8	8 8 6 8	6 6	300, 400, 500
786 759 774	4.65 2.45 2.20	12 12 12 12	19 7 12	12 8 12	8 8 8	750, 1000

Fixtures include sockets, but are not wired.

The above prices cover the green porcelain enamel finish. White porcelain enamel finish will be supplied at \$0.30 additional to the list prices.

Recommendations for the Use of Ivanhoe Industrial Line Reflectors (Section I).

A BOOK could be written on the use of Ivanhoe reflectors in factory lighting. Only generalities will be touched on here. For detailed recommendations for any particular class of factory, write our Commercial Engineering Department.

Factory spaces may be illuminated by
General lighting
Local lighting
Group lighting
depending on the character of the space.

General Lighting

With general lighting, the room is lighted as a whole, without reference to the work done at any particular point in the room. The light at every point, with this system, should be good for the character of work performed in the room. This type of lighting is used for foundries, boiler-shops, paint-shops, assembly-rooms, shipping-rooms, warehouses, etc. The distributed unit-system, in which the lights are arranged in squares or rectangles nearly square, is employed. Where coarse work is performed the squares may be large; where fine work is performed the unit-system in the square and mounting height such as to use the Intensive reflector at its correct spacing, is usually the best, but for fine work or very high ceilings, Focusing reflectors, correctly spaced should be used. For coarse work, the Extensive reflector and spacing is suitable, and for such places as warehouses even wider spacings are desirable with Distributing reflectors. The large sizes of Mazda C lamps with Ivanhoe metal reflectors are especially good for general lighting in factories.

Local Lighting

Local lighting is the lighting of any individual machine or operation, usually with a single lamp and reflector. Local lighting is used for bench work, and for lathes, punch-presses, drawing-presses, etc.—any kind of work where light may be needed from a nearly horizontal direction or where a high intensity of illumination is required over a small area. Usually angle or focusing reflectors with small lamps are employed for this work. No. 634, page 23, is a small reflector used with 10 or 15-watt MAZDA or 30-watt Gem lamps. It is primarily for sewing machine lighting, but may be used for any similar class of work where local lighting is required. AL-40, AL-60, AF-40, and AF-60 are good reflectors for local lighting with their corresponding sizes of lamps. Fig. 1 shows a good example of local lighting. Local lighting is usually used as supplementary to general lighting of a low intensity.



Fig. 1

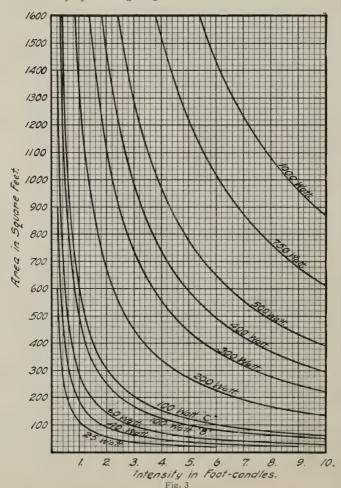
Group Lighting

Group lighting, or as it is often called, localized general lighting, consists in lighting a particular group of machines or a particular area worked on, by general lighting, but with lightunits placed with reference to the work so as to obtain light on the work from the best directions. This type of lighting is particularly suitable for large rooms with many machines of the same type, covering for example such operations as weaving, cotton spinning, buffing, metal spinning, small printing-press work, etc. Fig. 2



Fig. 2

shows a cotton spinning room lighted by group lighting. It is sometimes difficult to distinguish between general lighting and group lighting, but in the former the room itself is lighted without reference to the location of the work, while in the latter the lights are always placed with particular reference to the location of the work. Group lighting is growing in favor. It is now being successfully applied to lathe work, all classes of bench-work, etc., classes of lighting which were formerly handled only by local lighting.



Illumination Chart

On account of the small effect of ceiling and wall reflection in lighting systems using metal reflectors, it is possible to present a chart (Fig. 3) which will show at a glance the size lamp at a given spacing or the spacing for a given size lamp to obtain any desired intensity of illumination. This chart assumes rooms of average size with average surroundings. In small installations (6 lights or less) especially if the walls are dark, it is well to allow 5 to 15% more light than that shown by the chart. In very large installations, especially if the walls are light, the efficiency will be somewhat better than the chart indicates.

Use of the Chart

For general illumination which is to be supplemented by local lights at the various machines or work benches, allow $1\frac{1}{2}$ footcandles. For general illumination not supplemented by local lights, allow $3\frac{1}{2}$ foot-candles for ordinary work (assembling, painting, packing, etc.) running up to 6 foot-candles for fine work and even 8 or 10 foot-candles for fine work on dark goods. For warehouses, stock-rooms, etc., allow about 1 foot-candle.

The room to be lighted by general illumination should be divided into squares or rectangles as nearly square as possible, placing a light at the center of each square. Knowing the area of the square or rectangle and the foot-candle intensity of illumination desired, reference to the chart will show what size lamp to use. Select the lamp whose curve is next above the point of meeting of the horizontal line representing area and the vertical line representing foot-candles. If the point does not fall near a lamp curve, the size of square or rectangle may be increased or decreased. If it is desired to use a certain size of lamp, the problem may be worked the other way; starting with the size lamp and foot-candle intensity desired, the area which the lamp will illuminate can be determined from the chart. The selection of the best size of square or rectangle is important. See the remarks above under general illumination and those below under selection and spacing of reflectors.

Selection and Spacing of Reflectors

The type of reflector to use, the mounting height and spacing should be determined from the spacing diagram—Fig. 4. In general reflectors should be mounted high to place themout of

the range of ordinary vision. This means that when there is a choice between two reflectors, the more concentrating is ordinarily the more desirable. For example, if the choice lie between extensive reflectors at an 8 foot mounting height and intensive reflectors at an 11 foot mounting height, the intensive type is the better one to select.

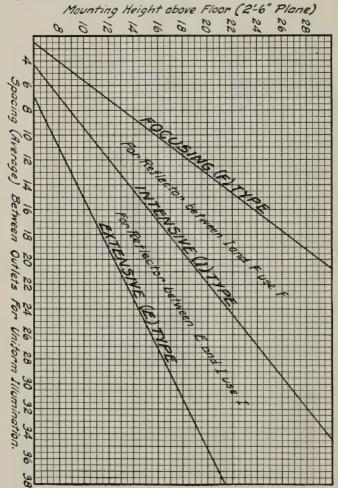


Fig. 4

Intensive and focusing reflectors are best where fine or exacting work is performed; extensive reflectors for rougher work. The intensive spacing is the best for the great majority of cases. In general, therefore, it is best to select a size of square or rectangle such that intensive reflectors can be used at their correct spacing and obtain a reasonable mounting height. For fine or exacting work, the squares should be such that intensive or focusing reflectors can be used.

Distributing reflectors are not designed for installations in which uniform illumination is desired. They are usually used for warehouses, stock-rooms, etc., where the spacing would be 2 to 4 times the mounting height. For uniform illumination, the reflector giving the widest distribution is the extensive which is spaced 2 times the mounting height. Distributing reflectors give some light at higher angles than extensive but not enough to produce uniform illumination. Some engineers recommend distributing reflectors in work-rooms spaced at about 1.6 times the mounting height above the plane to be lighted. In many cases there is a slight efficiency advantage to be gained by this, but, in general, we consider it better practice to use deep bowl reflectors for work-rooms as they shield the lamp filament better than the shallower distributing type. This shielding is especially important with Mazda C lamps.

NUMERICAL INDEX

Catalog No. of Standard Reflectors and Fittings	Page	Catalog No. of Standard Reflectors and Fittings	Page
0221	10	822	
0612		823	
0658		824	
0659		826	
0660		18440	
0662		18441	
0663		18460	
0672		18461	
0673		18470	
460		18471	
621	23	18473	
622		18481	19
627		18483	
629	20	18491	19
633	23	18493	19
634	23	A-25	22
635	9	A-26	22
672		A-35	21
727	26	A-55	21
728		A-58	
729		A-78	
741		A-155	
749		AE-60, 75, 100, 200	
750		AF-40, 60, 75, 100	
751		AI-60, 75, 100, 200	
753		AL-40, 60, 75	
754		BAE-60, 75, 100, 200.	
755		BAF-40, 60, 75, 100	
756		BAI-60, 75, 100, 200	
757 759		BAL-40, 60, 75, 100 BED-40, 60, 75, 100, 5	
774		BEE-60, 75, 100, 200, 3	
775		BEI-60, 75, 100, 200, 5	
780		BEL-40, 60, 75, 100, 200, 5	
782		BEMM-60, 100, 500	
786		BPD-20, 40, 60, 75, 100	
790		DA-25	
791		DA-55	
795		DAL-100	
802	25	DED-100	14
803	25	DEL-100	
804	25	DPD-100	15
805	25	ED-40, 60, 75	14
806	25	EE-60, 75, 100, 200	11
807	25	EL-40, 60, 75	
808	25	PD-20, 40, 60, 75	
809	25	REMM-60, 100	16

NUMERICAL INDEX

Metal Re-flectors as listed in Cat. No. 303.

The following Catalog Catalog Nos. Nos. may be substiare dropped tuted for those which from the line have been dropped of Ivanhoe from the line.

626 626. 628. 640. 646. 669. 722. 723. 734. 736. 742. 809 744.... 744. 748. 760. 761. 762. 763. 765. 754 or 727 755 or 741 756 or 728 757 or 729 759 or 753 771... 772... 773... 777... 778... 779... 784... 785... 785... 789... 01218 x 10 Druid 01210 x 12 Druid 01206 x 12 Vel. 786 or 782 01218 x 7 Druid 750 or 790 749 or 791 789 796.... 796.... 797..... 825..... 3069.... 826 18415 0821.... 0825.... 0826.... 0827.... 0836.... 08210.... 08203.
08361.
08360.
A-17.
PD-20
A-18.
PD-40 or PD-60
A-37.
AF-40 or A-58
A-38.
AF-40 or A-58
A-135.
A-4-40.
BAE-60
BAE-500.
BBE-500
BAE-500.
BBE-1000
CAE-40.
BAE-60
BEE-60
BEE-60
BEE-60
BEE-60
BEE-60 08271. CEE-40.... CEE-60.... CEE-100.... BEE-60 BEE-60

BEE-100

of Ivanhoe
Metal Reflectors as
listed in Cat.

The following Catalog Catalog Nos. Nos. may be substiare dropped tuted for those which from the line have been dropped of Ivanhoe from the line.

BEE-200 BEE-60 BEE-100 BEE-200 BEE-60 CEE-200.... BAF-100 ED-40 or PD-40 AD 235
AD 240
AD 240
AD 240
AD 100
AD ED-40 or PD-40
ED-40 or PD-40
ED-60 or PD-40
DED-100 or DPD-100
DED-100
BED-40 or BPD-40
BED-40 or BPD-40
BED-40 or BPD-40
BED-100 or BPD-100
BED-500
BED-100 or BPD-40
BED-40 or BPD-40
BED-40 or BPD-40
BED-40 or BPD-40
BED-40 or BPD-20
BED-40 BED-40
BED-40 BED-40 BED-40
BED-40 BED-40 BED-40 ED-40 or PD-40 BED-100 BED-40 or BPD-20 BED-40 of BED-40 BED-60 BED-100 AL-40 BEL-500 BEL-1000 SED-100 AL-25... BAL-500... BAL-1000... CAL-40... CAL-60... CEL-40... CEL-60... CEL-100... R FL-40... BAL-40 BAL-60 BAL-100 BEL-40 BEL-60 CEL-100 BEL-100 REL-40 BEL-40 REL-60 BEL-60 REL-100 BEL-100 *Now handled by Nela Specialties Division, National Lamp Works, Cleveland, Ohio.





Scientifically Designed Reflectors